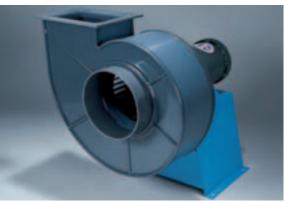
### Blowers for Lab and Industrial Use

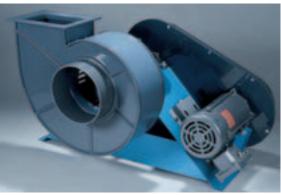
### Reliable, All-Plastic Corrosion-Resistant Units



LAB-STYLE BLOWER



DIRECT DRIVE UNIT



BELT DRIVE UNIT

Saint-Gobain Performance Plastics' Norton® Blowers are excellent choices for aggressive applications where metal blowers quickly corrode. Metal blowers rely on protective coatings, which develop pin holes and pores. Corrosive vapors seep through and attack the metal, causing failure. Plastic blowers last much longer because the material is inherently resistant to corrosion.

The smaller laboratory units have round inlets and outlets. They are designed for use in lab hoods and cabinets. They are available in direct drive with 2 motor options and 2 wheel options.

The industrial units have round inlets and square outlets and offer much greater capacity.

They are proven performers in tough industrial applications, such as metal finishing, chemical manufacturing, wastewater treatment, and chemical storage cabinets. In addition to the options for drives, motors, and wheels, a full line of transitions and flexible connectors is available for connection to ductwork.

Norton blowers are ordered by selecting the right capacity, type of drive, motor and combination of plastic materials for your application. The "Four Steps to Blower Selection" on the following pages will guide you.

#### **Blower Features**

- Corrosion resistant
- Outlasts metal
- Quiet operation
- Choice of motors/materials
- Reinforced housing
- For indoor and outdoor tuse
- Plastic transitions for easy attachment to standard ducting
- Full line of replacement parts

If installing your own motor, note that Norton blowers must not exceed the stated RPM of each blower (pages 40-42).

Industrial blowers feature round inlets and rectangular outlets. (For plastic transitions, see page 44)

**NOTE:** Blowers are supplied fully assembled in counterclockwise upblast position. Other counterclockwise positions are available on request.\*

†Protect motors and drives against weather when blowers are roof-mounted. All outdoor vertical blower discharge ducts must have weather hoods.

\*Except Cat. No. 71300 Series Lab Blower no bottom horizontal or down-blast positions.

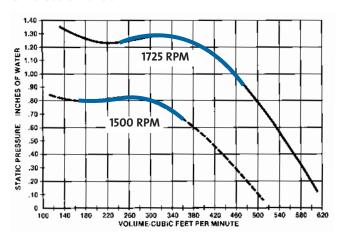
## **Blower Performance Curves**

#### **Performance Curves for Belt-Drive Blowers**

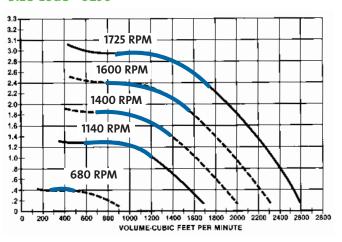
Saint-Gobain Performance Plastics belt-drive blowers are supplied with a 1:1 speed ratio. If you intend to change your blower's speed/capacity after installation, see the instructions supplied with all Saint-Gobain Performance Plastics belt-drive blowers.

- Solid black lines show performance of 1:1 belt-drive blowers.
- **— •** Broken black lines show belt-drive blower performance when speed-reducing sheaves are installed by customer.
- **Color shows area of most efficient blower operation.**

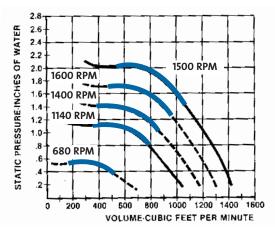
#### Size Code -0160



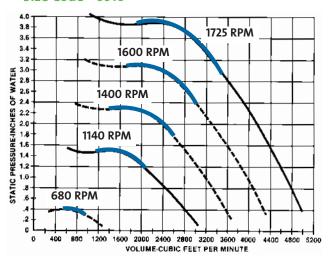
#### Size Code -0250



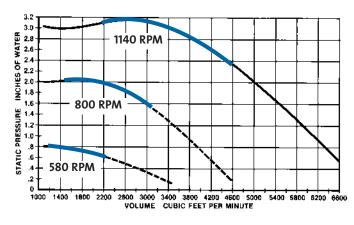
#### Size Code -0200



Size Code -0310



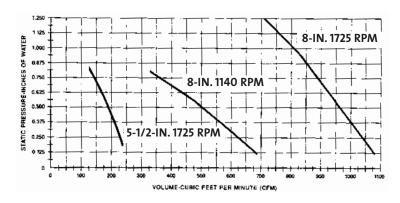
#### Size Code -0400



**NOTE:** Saint-Gobain Performance Plastics blowers must not exceed 1725 rpm (1140 rpm on Size Code -0400)

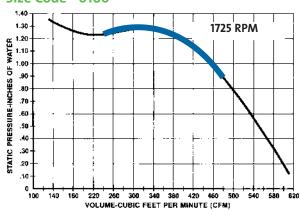
## **Blower Performance Curves**

#### **Lab Blowers**

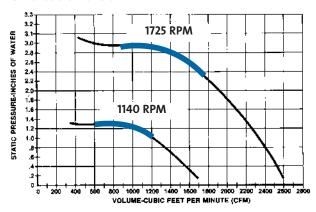


#### **Industrial Blowers**

Size Code -0160



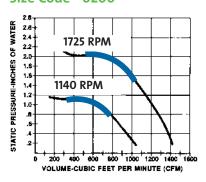
#### Size Code -0250



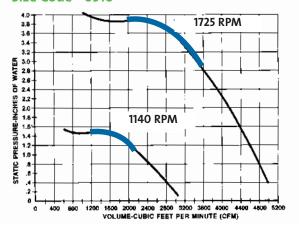
 Solid black lines show performance of 1:1 belt-drive blowers.

Color shows area of most efficient blower operation.

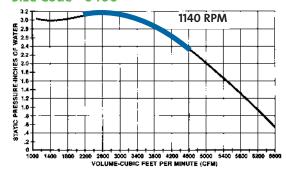
#### Size Code -0200



Size Code -0310



#### Size Code -0400



### **Four Steps to Blower Selection**

#### 1. Determine Air Flow and Static Pressure

Air Flow is measured in CFM, or Cubic Feet per Minute, and represents the volume of the area to be ventilated in one minute.

Static Pressure is measured in inches of water. It is the total resistance to incoming air flow from ducts, fittings, elbows, dampers, and other factors.

You can determine your existing unit's capacity by checking the size and performance specs. For new installations, the CFM and Static Pressure should be determined by a mechanical engineer, HVAC contractor, ductwork manufacturer or other professional.

All our blowers are 60Hz.

#### 2. Select Direct or Belt Drive (if needed)

Some size blowers are only available in direct drive. Others can be belt driven as an option. Consult page 35 for availability.

| Direct Drive        | Belt Drive                          |
|---------------------|-------------------------------------|
| More compact        | Field adjustable to vary capacity   |
| Single speed        | Flexible to process changes         |
| Fewer moving parts  | Reduces stress on motor bearings    |
| No field adjustment | Economical in changing environments |

#### 3. Motor Selection

| Motor Type                         | Features  | Applications                                    |  |
|------------------------------------|---|---|--|
| Totally Enclosed Fan-Cooled (TEFC) | Housings have no direct openings<br>Internal fan cools motor<br>Insulated | Corrosive vapors<br>Dirty, damp or oily service |  |
| Explosion Proof (XP)               | UL-approved motor*<br>Insulated   | Forward curve blades                            |  |

<sup>\*</sup> UL and CSA for Class I, Group D or Class II, Group F and G.

#### 4. Material Selection of Wheel

The wheel's chemical resistance takes priority because it is under centrifugal stress.

| PVC                      | Polypropylene                            |
|--------------------------|--|
| Good chemical resistance | Very good general chemical resistance    |
| Best at room temperature | Withstands higher temperatures, stresses |
| Low cost                 | Potentially explosive fumes or dust      |

**GENERAL NOTES:** Lab Blowers (sizes codes -0050 to -0150) have round inlets and outlets. Industrial blowers have round inlets and rectangular outlets (see dimension charts). All blowers used outdoors must be protected against weather. Blowers are supplied in counter-clockwise up-blast position. Other positions may be requested.

### Lab Blower Specifications These charts are arranged by increasing CFM. All lab blowers are 60Hz.

See the preceding "Four Steps To Blower Selection."

#### 140 to 225 CFM — 3/4 to 1/4 inch Static Pressure

#### SIZE CODES -0050/0075

| Drive | Motor<br>Enclosure | Material<br>Wheel/Housing | Replacement*<br>Parts | RPM  | НР  | Power Voltage<br>(Phase) | Approx. Shipping (wt., lbs.) | Cat. No.<br>and Size Codes |
|-------|--------------------|---------------------------|-----------------------|------|-----|--------------------------|------------------------------|----------------------------|
| Dir.  | XP                 | PP/PVC                    | 1                     | 1725 | 1/6 | 115 (1)                  | 51†                          | 71320-0075                 |
| Dir.  | TEFC               | PP/PVC                    | 1                     | 1725 | 1/6 | 115/208-230 (1)          | 31†                          | 71330-0050                 |

#### 360 to 625 CFM — 3/4 to 1/4 inch Static Pressure

#### SIZE CODES -0050/0075

| Drive | Motor<br>Enclosure | Material<br>Wheel/Housing | Replacement*<br>Parts | RPM  | HP  | Power Voltage<br>(Phase) | Approx. Shipping (wt., lbs.) | Cat. No.<br>and Size Codes |
|-------|--------------------|---------------------------|-----------------------|------|-----|--------------------------|------------------------------|----------------------------|
| Dir.  | XP                 | PP/FRP                    | 2                     | 1140 | 1/3 | 115/230 (1)              | 60†                          | 71420-0075                 |
| Dir.  | TEFC               | PP/FRP                    | 2                     | 1140 | 1/3 | 115/208-230 (1)          | 60†                          | 71430-0050                 |
| Dir.  | XP                 | PVC/FRP                   | 4                     | 1140 | 1/3 | 115/230 (1)              | 60†                          | 71520-0075                 |
| Dir.  | TEFC               | PVC/FRP                   | 3                     | 1140 | 1/3 | 115/208-230 (1)          | 60†                          | 71530-0050                 |

#### 710 to 1,025 CFM — 1-1/4 to 1/4 inch Static Pressure

#### SIZE CODES -0100/0150

| Drive | Motor<br>Enclosure | Material<br>Wheel/Housing | Replacement*<br>Parts | RPM  | НР  | Power Voltage<br>(Phase) | Approx. Shipping (wt., lbs.) | Cat. No.<br>and Size Codes |
|-------|--------------------|---------------------------|-----------------------|------|-----|--------------------------|------------------------------|----------------------------|
| Dir.  | XP                 | PP/FRP                    | 2                     | 1725 | 1/3 | 115/230 (1)              | 60†                          | 71420-0150                 |
| Dir.  | TEFC               | PP/FRP                    | 2                     | 1725 | 1/3 | 115/208-230 (1)          | 60†                          | 71430-0100                 |
| Dir.  | XP                 | PVC/FRP                   | 3                     | 1725 | 1/3 | 115/230 (1)              | 60†                          | 71520-0150                 |
| Dir.  | TEFC               | PVC/FRP                   | 3                     | 1725 | 1/3 | 115/208-230 (1)          | 60†                          | 71530-0100                 |

### Industrial Blower Specifications These charts are arranged by increasing CFM. All lab blowers are 60Hz.

All industrial blowers have round inlets and rectangular outlets. See dimension charts later in this section for details. Plastic transitions are available to connect blowers to ductwork; refer to the last page in this section.

#### 355 to 500 CFM — 1-1/4 to 3/4 inch Static Pressure

SIZE CODES -0160

| Drive | Motor<br>Enclosure | Material<br>Wheel/Housing | Replacement*<br>Parts | RPM  | HP  | Power Voltage<br>(Phase) | Approx. Shipping (wt., lbs.) | Cat. No.<br>and Size Codes |
|-------|--------------------|---------------------------|-----------------------|------|-----|--------------------------|------------------------------|----------------------------|
| Dir.  | XP                 | PP/PVC                    | 5                     | 1725 | 1/3 | 208-230/460 (3)          | 58                           | 72521-0160                 |
| Dir.  | TEFC               | PP/PVC                    | 5                     | 1725 | 1/3 | 208-230/460 (3)          | 60                           | 72531-0160                 |
| Dir.  | XP                 | PVC/PVC                   | 6                     | 1725 | 1/3 | 208-230/460 (3)          | 58                           | 72621-0160                 |
| Dir.  | TEFC               | PVC/PVC                   | 6                     | 1725 | 1/3 | 208-230/460 (3)          | 60                           | 72631-0160                 |
| Belt  | XP                 | PP/PVC                    | 5                     | 1725 | 1/3 | 208-230/460 (3)          | 135                          | 72721-0160                 |
| Belt  | TEFC               | PP/PVC                    | 5                     | 1725 | 1/3 | 208-230/460 (3)          | 130                          | 72731-0160                 |
| Belt  | XP                 | PVC/PVC                   | 6                     | 1725 | 1/3 | 208-230/460 (3)          | 137                          | 72821-0160                 |
| Belt  | TEFC               | PVC/PVC                   | 6                     | 1725 | 1/3 | 208-230/460 (3)          | 132                          | 72831-0160                 |

### Industrial Blower Specifications These charts are arranged by increasing CFM. All blowers are 60Hz.

#### 650 to 800 CFM — 1 to 3/4 inch Static Pressure

SIZE CODES -0200

| Drive | Motor<br>Enclosure | Material<br>Wheel/Housing | Replacement*<br>Parts | RPM  | НР  | Power Voltage<br>(Phase) | Approx. Shipping (wt., lbs.) | Cat. No.<br>and Size Codes |
|-------|--------------------|---------------------------|-----------------------|------|-----|--------------------------|------------------------------|----------------------------|
| Dir.  | XP                 | PP/PVC                    | 7                     | 1140 | 3/4 | 208-230/460 (3)          | 125                          | 72520-0200                 |
| Dir.  | TEFC               | PP/PVC                    | 7                     | 1140 | 3/4 | 208-230/460 (3)          | 113                          | 72530-0200                 |
| Dir.  | XP                 | PVC/PVC                   | 8                     | 1140 | 3/4 | 208-230/460 (3)          | 128                          | 72620-0200                 |
| Dir.  | TEFC               | PVC/PVC                   | 8                     | 1140 | 3/4 | 208-230/460 (3)          | 116                          | 72630-0200                 |

#### 730 to 1,100 CFM — 2 to 1-1/4 inch Static Pressure

SIZE CODES -0200

| Drive | Motor<br>Enclosure | Material<br>Wheel/Housing | Replacement*<br>Parts | RPM  | НР  | Power Voltage<br>(Phase) | Approx. Shipping (wt., lbs.) | Cat. No.<br>and Size Codes |
|-------|--------------------|---------------------------|-----------------------|------|-----|--------------------------|------------------------------|----------------------------|
| Dir.  | XP                 | PP/PVC                    | 7                     | 1725 | 3/4 | 208-230/460 (3)          | 128                          | 72521-0200                 |
| Dir.  | TEFC               | PP/PVC                    | 7                     | 1725 | 3/4 | 208-230/460 (3)          | 122                          | 72531-0200                 |
| Dir.  | XP                 | PVC/PVC                   | 8                     | 1725 | 3/4 | 208-230/460 (3)          | 116                          | 72621-0200                 |
| Dir.  | TEFC               | PVC/PVC                   | 8                     | 1725 | 3/4 | 208-230/460 (3)          | 116                          | 72631-0200                 |
| Belt  | XP                 | PP/PVC                    | 7                     | 1725 | 3/4 | 208-230/460 (3)          | 138                          | 72721-0200                 |
| Belt  | TEFC               | PP/PVC                    | 7                     | 1725 | 3/4 | 208-230/460 (3)          | 138                          | 72731-0200                 |
| Belt  | XP                 | PVC/PVC                   | 8                     | 1725 | 3/4 | 208-230/460 (3)          | 140                          | 72821-0200                 |
| Belt  | TEFC               | PVC/PVC                   | 8                     | 1725 | 3/4 | 208-230/460 (3)          | 150                          | 72831-0200                 |

#### 960 to 1,210 CFM — 1-1/4 to 1 inch Static Pressure

SIZE CODES -0250

| Drive | Motor<br>Enclosure | Material<br>Wheel/Housing | Replacement*<br>Parts | RPM  | НР | Power Voltage<br>(Phase) | Approx. Shipping (wt., lbs.) | Cat. No.<br>and Size Codes |
|-------|--------------------|---------------------------|-----------------------|------|----|--------------------------|------------------------------|----------------------------|
| Dir.  | XP                 | PP/PVC                    | 9                     | 1140 | 1  | 230-460 (3)              | 135                          | 72520-0250                 |
| Dir.  | TEFC               | PP/PVC                    | 9                     | 1140 | 1  | 208-230/460 (3)          | 122                          | 72530-0250                 |
| Dir.  | XP                 | PVC/PVC                   | 10                    | 1140 | 1  | 230-460 (3)              | 138                          | 72620-0250                 |
| Dir.  | TEFC               | PVC/PVC                   | 10                    | 1140 | 1  | 208-230/460 (3)          | 125                          | 72630-0250                 |

#### 1,110 to 1,910 CFM — 3 to 2 inch Static Pressure

SIZE CODES -0250

| Drive | Motor<br>Enclosure | Material<br>Wheel/Housing | Replacement*<br>Parts | RPM  | НР    | Power Voltage<br>(Phase) | Approx. Shipping (wt., lbs.) | Cat. No.<br>and Size Codes |
|-------|--------------------|---------------------------|-----------------------|------|-------|--------------------------|------------------------------|----------------------------|
| Dir.  | XP                 | PP/PVC                    | 9                     | 1725 | 1-1/2 | 208-230/460 (3)          | 140                          | 72521-0250                 |
| Dir.  | TEFC               | PP/PVC                    | 9                     | 1725 | 1-1/2 | 208-230/460 (3)          | 124                          | 72531-0250                 |
| Dir.  | XP                 | PVC/PVC                   | 10                    | 1725 | 1-1/2 | 208-230/460 (3)          | 140                          | 72621-0250                 |
| Dir.  | TEFC               | PVC/PVC                   | 10                    | 1725 | 1-1/2 | 208-230/460 (3)          | 130                          | 72631-0250                 |
| Belt  | XP                 | PP/PVC                    | 9                     | 1725 | 1-1/2 | 208-230/460 (3)          | 160                          | 72721-0250                 |
| Belt  | TEFC               | PP/PVC                    | 9                     | 1725 | 1-1/2 | 208-230/460 (3)          | 155                          | 72731-0250                 |
| Belt  | XP                 | PVC/PVC                   | 10                    | 1725 | 1-1/2 | 208-230/460 (3)          | 220                          | 72821-0250                 |
| Belt  | TEFC               | PVC/PVC                   | 10                    | 1725 | 1-1/2 | 208-230/460 (3)          | 190                          | 72831-0250                 |

### Industrial Blower Specifications These charts are arranged by increasing CFM. All blowers are 60Hz.

#### 1,410 to 2,210 CFM — 1-1/4 to 1 inch Static Pressure

SIZE CODES -0310

| Drive | Motor<br>Enclosure | Material<br>Wheel/Housing | Replacement*<br>Parts | RPM  | НР | Power Voltage<br>(Phase) | Approx. Shipping (wt., lbs.) | Cat. No.<br>and Size Codes |
|-------|--------------------|---------------------------|-----------------------|------|----|--------------------------|------------------------------|----------------------------|
| Dir.  | XP                 | PP/PVC                    | 11                    | 1140 | 2  | 230/460 (3)              | 260                          | 72520-0310                 |
| Dir.  | TEFC               | PP/PVC                    | 11                    | 1140 | 2  | 208-230/460 (3)          | 162                          | 72530-0310                 |
| Dir.  | XP                 | PVC/PVC                   | 12                    | 1140 | 2  | 230/460 (3)              | 195                          | 72620-0310                 |
| Dir.  | TEFC               | PVC/PVC                   | 12                    | 1140 | 2  | 208-230/460 (3)          | 206                          | 72630-0310                 |

#### 2,900 to 3,640 CFM — 3-1/4 to 2-3/4 inch Static Pressure

SIZE CODES -0310

| Drive | Motor<br>Enclosure | Material<br>Wheel/Housing | Replacement*<br>Parts | RPM  | НР | Power Voltage<br>(Phase) | Approx. Shipping (wt., lbs.) | Cat. No.<br>and Size Codes |
|-------|--------------------|---------------------------|-----------------------|------|----|--------------------------|------------------------------|----------------------------|
| Dir.  | XP                 | PP/PVC                    | 11                    | 1725 | 5  | 30/460 (3)               | 220                          | 72521-0310                 |
| Dir.  | TEFC               | PP/PVC                    | 11                    | 1725 | 5  | 208-230/460 (3)          | 152                          | 72531-0310                 |
| Dir.  | XP                 | PVC/PVC                   | 12                    | 1725 | 5  | 230/460 (3)              | 225                          | 72621-0310                 |
| Dir.  | TEFC               | PVC/PVC                   | 12                    | 1725 | 5  | 208-230/460 (3)          | 172                          | 72631-0310                 |
| Belt  | XP                 | PP/PVC                    | 11                    | 1725 | 5  | 230/460 (3)              | 277                          | 72721-0310                 |
| Belt  | TEFC               | PP/PVC                    | 11                    | 1725 | 5  | 208-230/460 (3)          | 237                          | 72731-0310                 |
| Belt  | XP                 | PVC/PVC                   | 12                    | 1725 | 5  | 230/460 (3)              | 283                          | 72821-0310                 |
| Belt  | TEFC               | PVC/PVC                   | 12                    | 1725 | 5  | 208-230/460 (3)          | 284                          | 72831-0310                 |

#### 3,350 to 5,000 CFM — 3 to 2 inch Static Pressure

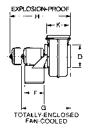
SIZE CODES -0400

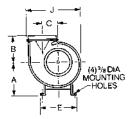
| Drive | Motor<br>Enclosure | Material<br>Wheel/Housing | Replacement*<br>Parts | RPM  | НР | Power Voltage<br>(Phase) | Approx. Shipping (wt., lbs.) | Cat. No.<br>and Size Codes |
|-------|--------------------|---------------------------|-----------------------|------|----|--------------------------|------------------------------|----------------------------|
| Dir.  | XP                 | PP/PVC                    | 13                    | 1140 | 5  | 230-460 (3)              | 270                          | 72520-0400                 |
| Dir.  | TEFC               | PP/PVC                    | 13                    | 1140 | 5  | 208-230/460 (3)          | 285                          | 72530-0400                 |
| Dir.  | XP                 | PVC/PVC                   | 14                    | 1140 | 5  | 230-460 (3)              | 300                          | 72620-0400                 |
| Dir.  | TEFC               | PVC/PVC                   | 14                    | 1140 | 5  | 208-230/460 (3)          | 295                          | 72630-0400                 |
| Belt  | TEFC               | PP/PVC                    | 13                    | 1140 | 5  | 208-230/460 (3)          | 370                          | 72730-0400                 |
| Belt  | TEFC               | PVC/PVC                   | 14                    | 1140 | 5  | 208-230/460 (3)          | 380                          | 72830-0400                 |

| COMMON REP      | LACEMENT PARTS | with the required ite | ent part number<br>m below. | call Saint-Gobain Performance Plastics for pricing on any housing, back plate or gasket. |            |            |  |
|-----------------|----------------|-----------------------|-----------------------------|--|------------|------------|--|
| Replacement No. | PVC Wheel      | PP Wheel              | Shaft Extension             | Housing  | Back Plate | Gasket     |  |
| 1               | _              | 71309-0002            | 71309-0035                  | 71309-0004   | _          | _          |  |
| 2               | _              | 71409-0002            | 71409-0035/                 | 71409-0031   | _          | _          |  |
|                 |                |                       | 71409-0034*                 |  |            |            |  |
| 3               | 71509-0003     | _                     | Included                    | 71409-0031   | _          | _          |  |
| 4               | 71509-0004     | _                     | Included                    | 71409-0031   | _          | _          |  |
| 5               | _              | 72509-0160            | Included                    | 72509-0011   | 72509-0016 | 72509-0038 |  |
| 6               | 72609-0160     | _                     | Included                    | 72509-0011   | 72509-0016 | 72509-0038 |  |
| 7               | _              | 72509-0200            | Included                    | 72509-0012   | 72509-0017 | 72509-0039 |  |
| 8               | 72609-0200     | _                     | Included                    | 72509-0012   | 72509-0017 | 72509-0039 |  |
| 9†              | _              | 72509-0250**          | Included                    | 72509-0013   | 72509-0018 | 72509-0040 |  |
|                 |                | 72529-0250†           |                             |  |            |            |  |
| 10              | 72609-0250**   | _                     | Included                    | 72509-0013   | 72509-0018 | 72509-0040 |  |
|                 | 72629-0250†    |                       |                             |  |            |            |  |
| 11              | _              | 72509-0310            | Included                    | 72509-0014   | 72509-0019 | 72509-0041 |  |
| 12              | 72609-0310     | _                     | Included                    | 72509-0014   | 72509-0019 | 72509-0041 |  |
| 13              | _              | 72509-0400            | Included                    | 72509-0015   | 72509-0020 | 72509-0042 |  |
| 14              | 72609-0400     | _                     | Included                    | 72509-0015   | 72509-0020 | 72509-0042 |  |

#### LAB BLOWER—Dimensions (Inches)

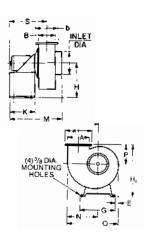
| Cat. No.           | Α     | В     | С     | D     | E      | F     | G      | Н      | J      | K     |
|--------------------|-------|-------|-------|-------|--------|-------|--------|--------|--------|-------|
| 71330-0050         | 5-5/8 | 6-5/8 | 3-3/4 | 5-5/8 | 9      | 7     | 14-1/2 | _      | 11     | 4-1/2 |
| 71320-0075         | 5-5/8 | 6-5/8 | 3-3/4 | 5-5/8 | 9      | 7     | _      | 15-1/2 | 11     | 4-1/2 |
| 71430-, 71530-0050 | 9-1/2 | 7-1/4 | 4-1/2 | 8     | 10-1/2 | 7-1/4 | 19     | _      | 15-1/8 | 8     |
| 71420-, 71520-0075 | 9-1/2 | 7-1/4 | 4-1/2 | 8     | 10-1/2 | 7-1/4 | _      | 19-1/2 | 15-1/8 | 8     |
| 71430-, 71530-0100 | 9-1/2 | 7-1/4 | 4-1/2 | 8     | 10-1/2 | 7-1/4 | 18-1/2 | _      | 15-1/8 | 8     |
| 71420-, 71520-0150 | 9-1/2 | 7-1/4 | 4-1/2 | 8     | 10-1/2 | 7-1/4 | _      | 21-1/2 | 15-1/8 | 8     |





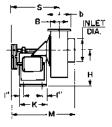
#### INDUSTRIAL BLOWERS WITH DIRECT DRIVE—Dimensions (Inches)

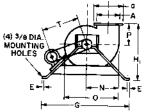
| Cat. No.     | Size Code | INLET DIAN | NETER, IN.<br>O.D. | Α      | В       | E   | G       |    | Н        | H1       | K       |
|--------------|-----------|------------|--------------------|--------|---------|-----|---------|----|----------|----------|---------|
| 72520, 72521 | -0160     | 6-1/4      | 6-5/8              | 6      | 4-9/16  | 1/2 | 13-1    | /4 | 10       | 15-11/16 | 10      |
| 72530, 72531 | -0200     | 7-3/8      | 7-3/4              | 7-7/16 | 5-1/8   | 1/2 | 14-1    | /2 | 14       | 21-11/16 | 10      |
| 72620, 72621 | -0250     | 9-3/8      | 9-3/4              | 9-3/8  | 6-11/16 | 1/2 | 15-3    | /4 | 15-15/16 | 24-3/16  | 11-1/2  |
| 72630, 72631 | -0310     | 12-3/8     | 12-3/4             | 11-7/8 | 9-11/16 | 1/2 | 17-1    | /4 | 20-15/16 | 31-9/16  | 13-1/2  |
|              | -0400     | 15-5/8     | 16                 | 15-5/8 | 11-7/8  | 3/4 | 23      | 3  | 23-3/4   | 35-15/16 | 18      |
| Cat. No.     | Size Code | М          | N                  | 0      | Р       |     | R       |    | S        | a        | b       |
| 72520, 72521 | -0160     | 16-1/2     | 9-1/16             | 15-3/8 | 3 5-11. | /16 | 5-13/16 | 12 | 2-3/8    | 8        | 6-9/16  |
| 72530, 72531 | -0200     | 20-3/8     | 11-11/16           | 19-9/1 | 6 7-11  | /16 | 7-1/2   | 14 | 4-1/2    | 10-1/16  | 7-5/8   |
| 72620, 72621 | -0250     | 24-1/4     | 13-9/16            | 22-13/ | 16 8-1  | /4  | 8-7/16  | 16 | 5-5/8    | 11-7/8   | 9-3/16  |
| 72630, 72631 | -0310     | 29-3/4     | 18-1/8             | 29-15/ | 16 10-5 | 5/8 | 11-5/8  | 20 | )-5/16   | 14-3/8   | 12-3/16 |
|              | -0400     | 39-3/4     | 22-7/16            | 36-13/ | 16 12-3 | /16 | 13-9/16 |    | 24       | 18-3/8   | 14-5/8  |



#### INDUSTRIAL BLOWERS WITH BELT DRIVE—Dimensions (Inches)

| Cat. No.     | Size Code | INLET DIA., IN. | Α        | В       | E       | G        | Н        | H1        | К       | М       |
|--------------|-----------|-----------------|----------|---------|---------|----------|----------|-----------|---------|---------|
| 72721, 72730 | -0160     | 6-5/8           | 6        | 4-9/16  | 1/2     | 32-1/2   | 10       | 15-11/16  | 10      | 22-1/4  |
| 72731, 72821 | -0200     | 7-3/4           | 7-7/16   | 5-1/8   | 1/2     | 32-1/2   | 14       | 21-11/16  | 10      | 22-1/4  |
| 72830, 72831 | -0250     | 9-3/4           | 9-3/8    | 6-11/16 | 1/2     | 37-1/4   | 15-15/16 | 24-3/16   | 11-1/2  | 26-3/4  |
|              | -0310     | 12-3/4          | 11-7/8   | 9-11/16 | 1/2     | 46-13/16 | 20-15/16 | 31-9/16   | 13-1/2  | 32-1/4  |
|              | -0400     | 16              | 15-5/8   | 11-7/8  | 3/4     | 54-9/16  | 23-3/4   | 35-15/16  | 18      | 41-7/8  |
| Cat. No.     | Size Code | N               | 0        | Р       | R       | S        |          | Г         | a       | b       |
| 72721, 72730 | -0160     | 9-1/16          | 15-3/8   | 5-11/16 | 5-13/16 | 16-3/8   | 14-7/8   | +/- 1-1/2 | 8       | 6-9/16  |
| 72731, 72821 | -0200     | 11-11/16        | 19-9/16  | 7-11/16 | 7-1/2   | 16-3/8   | 14-7/8   | +/- 1-1/2 | 10-1/16 | 7-5/8   |
| 72830, 72831 | -0250     | 13-9/16         | 22-13/16 | 8-1/4   | 8-7/16  | 19-1/8   | 16 +/    | - 1-1/2   | 11-7/8  | 9-3/16  |
|              | 0310      | 18-1/8          | 29-15/16 | 10-5/8  | 11-5/8  | 22-13/16 | 20-1/2   | +/- 1-1/2 | 14-3/8  | 12-3/16 |
|              | -0310     | 10-1/0          | 23-13/10 | 10 5/ 0 |         |          |          |           |         |         |





#### **PVC DUCT TO BLOWER CONNECTION**

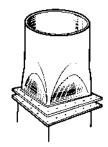
You may attach PVC duct to the blower inlet and transition, or use the Saint-Gobain flexible connection.

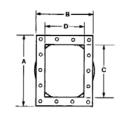
|                           |                           | INLET              |                    |                           | 0                          | UTLET   |
|---------------------------|---------------------------|--------------------|--------------------|---------------------------|----------------------------|---------|
| Lab                       | INLET<br>I.D. x O.D., IN. | Standard Duct Size | Type of Duct Joint | Lab                       | OUTLET<br>I.D. x O.D., IN. | Standar |
| 71300 Series              | 5-1/4 x 5-5/8             | 5                  | Butts              | 71300 Series              | 4 x 4-1/2                  |         |
| 71400 and<br>71500 Series | Taper x 8                 | 8                  | Ducts slides over  | 71400 and<br>71500 Series | Taper x 8                  |         |
| Industrial                | INLET<br>I.D. x O.D., IN. | Standard Duct Size | Type of Duct Joint | Industrial                | OUTLET<br>I.D. x O.D., IN. | Standar |
| -0160                     | 6-1/4 x 6-5/8             | 6                  | Butts              | -0160                     | 6-1/4 x 6-5/8              |         |
| -0200                     | 7-3/8 x 7-3/4             | 7                  | Ducts inserts      | -0200                     | 8-1/4 x 8-5/8              |         |
| -0250                     | 9-3/8 x 9-3/4             | 9                  | Ducts inserts      | -0250                     | 10-3/8 x 10-3/4            |         |
| -0310                     | 12-3/8 x 12-3/4           | 12                 | Butts              | -0310                     | 13-5/8 x 14                |         |
| -0400                     | 15-5/8 x 16               | 16                 | Butts              | -0400                     | 15-5/8 x 16                |         |

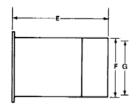
<sup>\*</sup>Size codes for these blowers are available with all catalog numbers.

#### **Transitions for Saint-Gobain Performance Plastics Industrial Blowers**

- Connect rectangular blower outlet to circular ductwork
- Permits fast, easy installation
- Rigid, welded PVC
- Flanges are drilled for blowers' bolt patterns







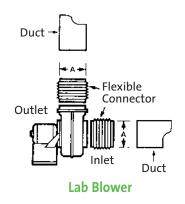
| Cat. No.                   | Size Code | Α       | В       | С       | D      | E  | F<br>Duct O.D. | G<br>Duct I.D. | Bolt Holes |
|----------------------------|-----------|---------|---------|---------|--------|----|----------------|----------------|------------|
| 72510                      | -0160     | 8       | 6-9/16  | 5-7/8   | 4-3/8  | 11 | 6-5/8          | 6-1/4          | 14         |
| Fits Saint-Gobain          | -0200     | 10-1/16 | 7-5/8   | 7-11/16 | 5-5/16 | 11 | 8-5/8          | 8-1/4          | 18         |
| industrial<br>blowers with | -0250     | 11-7/8  | 9-3/16  | 9-1/2   | 6-3/4  | 12 | 10-3/4         | 10-3/8         | 22         |
| these size codes           | -0310     | 14-3/8  | 12-3/16 | 11-3/16 | 9-5/8  | 12 | 14             | 13-5/8         | 22         |
|                            | -0400     | 18-3/8  | 14-5/8  | 15-3/4  | 12     | 13 | 16             | 15-5/8         | 22         |

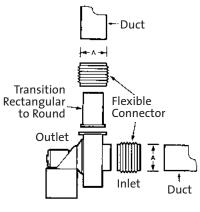
#### **Transitions for Saint-Gobain Industrial Blowers**

- Easily fit inlets and outlets of laboratory blowers
- Stainless steel clamps (two) supplied for quick, easy installation
- Flexible PVC reduces excess vibration
- 6" Length

| Connector<br>Cat. No. | "A"—I.D.<br>(Inches) | Connector Fits                                 |
|-----------------------|----------------------|--|
| 72511-0050            | 4-1/2                | 5-inch lab blower (outlet)                     |
| 72511-0055            | 5-5/8                | 5-inch lab blower (inlet)                      |
| 72511-0100            | 8                    | 8-inch lab blower (inlet and outlet)           |
| 72511-0160            | 6-5/8                | -0160 industrial blower (inlet and transition) |
| 72511-0200            | 7-3/4                | -0200 industrial blower (inlet)                |
| 72511-0205            | 8-5/8                | -0200 industrial blower (transition)           |
| 72511-0250            | 9-3/4                | -0250 industrial blower (inlet)                |
| 72511-0255            | 10-3/4               | -0250 industrial blower (transition)           |
| 72511-0310            | 12-3/4               | -0310 industrial blower (inlet)                |
| 72511-0315            | 14                   | -0310 industrial blower (transition)           |
| 72511-0400            | 16                   | -0400 industrial blower (inlet and transition) |

<sup>\*</sup>Transitions are needed to convert the rectangular industrial blower outlet to a round duct. Must be ordered separately (Cat. No. 72510).





**Industrial Blower**